# Nicole Fontaine

## VICE PRESIDENT | 561.869.4350 | NICOLEFONTAINE@KATZRETAIL.COM



Nicole Fontaine serves as Vice President at Katz & Associates with 18 years of real estate experience. She draws upon her time and success as Broker/Sales Director of her own company, Vertical Unlimited Realty Investment Group, where she hired, trained and managed a successful team of 11 Real Estate Associates. Her focus is on new development, mixed-use highstreet leasing, sales, transaction implementation and tenant and landlord representation throughout Broward and Palm Beach Counties, specifically Boca

Raton and the downtowns of Delray Beach, Fort Lauderdale and West Palm Beach. As a native of South Florida, Nicole has an intimate knowledge of the market with deep community ties and numerous professional contacts. Her expertise includes canvassing, cold calling, contract negotiations, strategic asset marketing, financial forecasting and budget management.

Nicole started her career in real estate with The Related Group, selling on-site luxury condos throughout West Palm Beach and Fort Myers. She then began her retail brokerage career as an Associate at CBRE in Naples. There she developed and implemented marketing and leasing sales strategies for 1.5 million square feet of retail development. Nicole then moved to Fort Lauderdale and was a Broker Associate for Stiles Corporation where she performed above and beyond in the top five percentile of Associates in the county. Prior to joining Katz, she served as a retail specialist in CBRE's Boca Raton office where she successfully represented and built strong relationships with national tenants and institutional owners. Nicole earned her Bachelor of Science in Business Health Administration at Hodges University in Naples and is a graduate of both the University of Arizona Retail Program and Delray Beach Leadership Program.

Nicole has played an instrumental role in the success of new development mixed use projects in South Florida such as: Uptown Boca, 1212 Adventura and Lotis Wellington. She also specializes in high-street retail completing several deals on Atlantic Ave in downtown Delray Beach, which she carefully curated unique concepts and significant national tenants that has helped consumers now think of the Ave as a shopping destination.

#### RETAILERS REPRESENTED

BurgerFi L'Occitane Tipsy's Salon & Spa City Furniture Monduu Fitness UPS Store One Main Financial Dr. G's Urgent Care Wells Fargo **ESPN** Yankee Candle Orange Theory European Wax Center Paris Baguette Zona Fresca Great Clips Raymond James 9 Round Boxina SalonCentric It's Sugar

Sweat 440 Fitness

#### LANDLORDS REPRESENTED

Jimmy John's

Garrison Investments

**ARA Realty** Greystar Capital Group Rosemurgy Properties Grover Corlew Samuels & Associates **BankAtlantic** Black Lion Investments Huizinga Holdings Schmier Property Group BlackRock Starwood Retail Properties Invesco Center Square Keystone Development Sterling Equities Chase Bank Kimco Stiles **Crow Holdings** JKM Development TIAA **Current Properties** Monogram Residential **UBS** Financial **Duncan Hillsley Capital** Pebb Capital Wells Fargo **Epoch Management** Prudential Westwood Financial Equity One Rieber Development

### **AFFILIATIONS & ACCREDITATIONS**

Licensed Real Estate Broker, Florida

CoStar Power Broker, 2012 - 2013, 2017, & 2023

Member, International Council of Shopping Centers (ICSC)

Committee, Man & Woman of the Year, Leukemia & Lymphoma Society, 2014

Event Chair for Delray Relay for Life, American Cancer Society, 2013

100+ Women Who Care, 2017, 2023

Delray Beach Code Enforcement Board 2014, 2021

Boca Raton, Community Advisor Board, 2023

Riviera Beach CRA